



Product Highlights Innovative Packaging Solutions and Factory Automation Specialists

KRAKEN KCS400TT Top Case Sealer

The KRAKEN KCS400TT is a fully automatic top case closer and taper / sealer. This system will accept up to 30 cases per minute closing and sealing top flaps. The 400TT is an independent system which is often integrated into fully automatic case packing systems due to its dependability. Built in accordance with our standard and robust construction principles, the KCS400TT is typically 2 to 3 times heavier as compared to light-duty style machines. Allowing for ease of maintenance, all components are easily sourced, meeting U.S. and Canadian Standards.

Sequence of Operation

As on-demand and fully automatic system, the 400TT will accept a single loaded corrugate case per cycle. The case body is secured within positive gripping side belts (ensuring case square ness and consistent entry). As the case enters the system, the leading top minor flap is plowed down into position and the trailing minor flap actively closed by a pneumatic arm. Major flaps are then plowed down to close position and the case is pulled across the Dekka 2 tape head, taped and discharged.

Utilities - Air

220/3/60 NEMA 12 – 5CFM (80PSI)

Case size range

Standard Model TT50

L	x	W
	x	D
6"		5.5"
	5"	min
15"		18"
	14"	max

TT72" Model *

L	x	W
	x	D
6"		5.5"
	5"	min
24"		18"
	14"	max

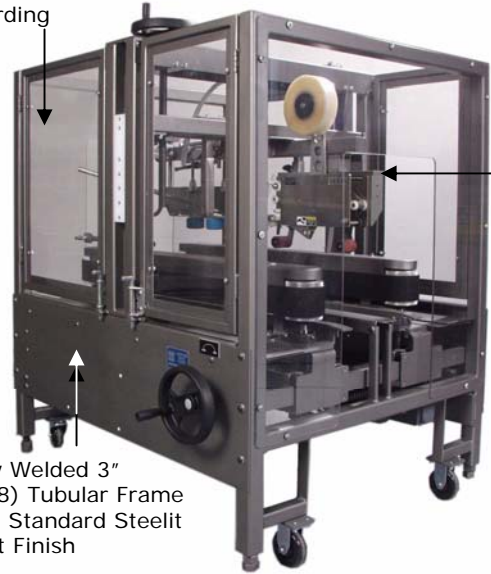
*oversize case beyond noted range possible

400TT OPTIONS

- Nordson 3400 Hot Melt Applicator
- Full Stainless Steel Construction
- Low level tape alert
- Electrical (480/3/60)
- Left or Right Hand Operation
- FOL Top Flap and Alternate Flap Sequence Folding

Up to 30 Cases Per Minute

Full Interlock Guarding

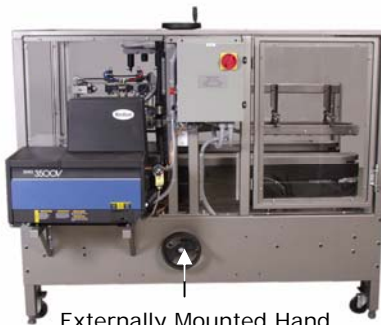


Standard DEKKA 2 Head

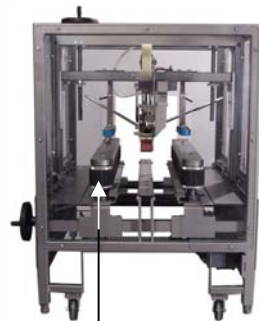
Fully Welded 3" (.188) Tubular Frame With Standard Steelit Paint Finish

Readily Accessible Electrical Controls Cabinet

View at Discharge



Externally Mounted Hand Wheels for No-Tool Case Size Changeover



Single Drive/Gearbox Drives Two Side Gripping Side Belts Ensure Case Squareness

Nordson 3400V (Hot Melt Applicator Option)

Standard Components

- Pneumatic (Norgren)
- Electrical (All UL Approved)
- Solenoids (115VAC)
- Dekka 2 Tape head

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[Contact us today for more information as to how Kraken can assist you with your Case Erector requirements.](#)