



Product Highlights Innovative Packaging Solutions and Factory Automation Specialists

KRAKEN KCE720 Case Erecting System

rsc / hsc
Machine footprint" 42" X 70" (XL)

The KCE720 is the smallest fully automatic case Erector available, delivering up to 14 erected and bottom taped cases per minute. Reliably consistent case erection is delivered through tow unique design features:

1. **Minor case panel secured** in the erection process (not the major panel as is mostly typical), in so doing the case is levered open using the longest panel (not the smallest).
2. **Positive gripping side belts** through the formation process allow for some variation in the case's glue joint placement, where other case erectors using fixed side guides do not.

Sequence of Operation

The bottom case blank form the magazine is secured on the minor panel and erected as it is rotated into position. The erected case arrives within side drive belts which actuate open to receive it. Bottom minor flaps are positively moved to close position once side belts close to secure the case on its width dimension. Bottom major flaps are ploughed to their closed position as the case is advanced by side belts. The fully erected and bottom closed case is driven across to the tape head and discharged.

Utilities - Air

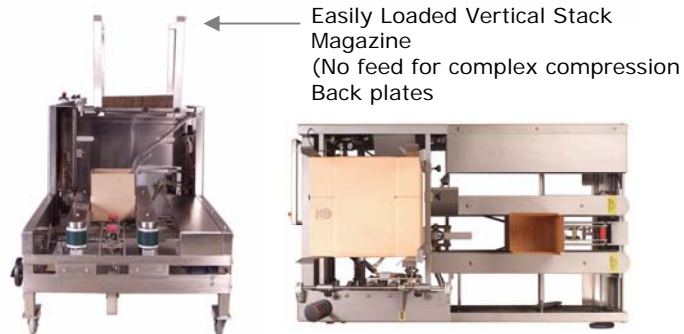
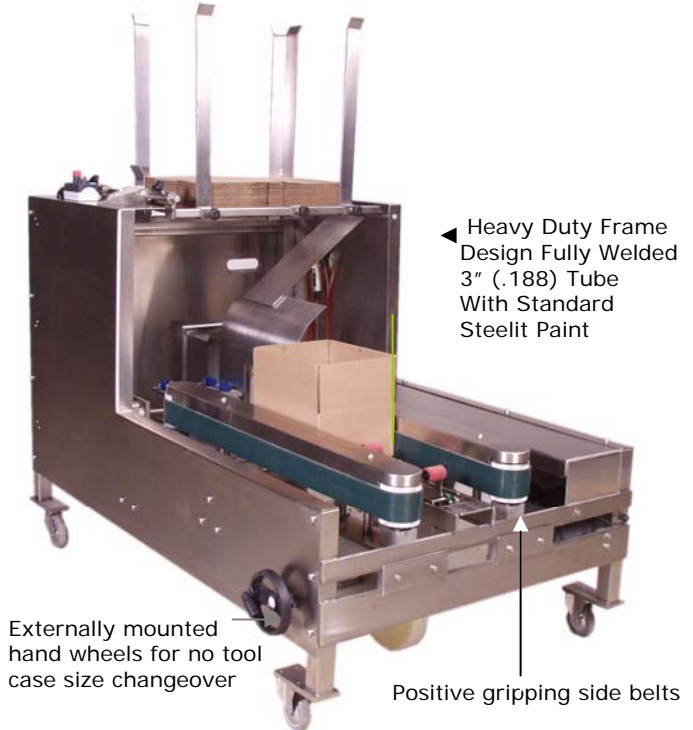
120 Volt @ 15 AMP single phase NEMA 12

Case Size Range*

XL Model					
L	X	W	X	D	
6"		6"		3"	Min.
17"		13"		13"	Max.

XLM Model					
L	X	W	X	D	
8"		6"		6"	Min.
20"		15"		17"	Max.

Erects up to 14 Cases Per Minute



Front View Case Discharge

Top View Case Discharge

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*Oversize case beyond noted range are possible following consultation